

EPOXY FLOORING SYSTEM (4MM THICK)

PRIMER + UNDERLAY + TOPCOAT

HIND ERS PRIME + HIND ERS UL (3MM) + HIND SELFLOOR 1000 (1MM)

APPLICATION INSTRUCTIONS

STEP - 1

SURFACE PREPARATION

1. The surface must be made sound & free from dust, dirt, & loose particles by thoroughly wire-brushing it. If required, a grinder may be used. Clean the dust with a vacuum cleaner.
2. Wash the surface with water. Oils & grease must be removed by degreasing solvent.
3. If any damage or cracks are found, repair them by cutting a 1" V - groove & filling with suitable Fiber Reinforced Repair Mortar over an appropriate bond coat.
4. The surface must not have a moisture content exceeding 4%. Ensure the substrate is completely dry before proceeding to priming.
5. All pipe inserts in floors & walls should be properly sealed with suitable non-shrink grout over an epoxy bonding agent.

STEP - 2

PRIMING - HIND ERS PRIME

1. Mix Component - A (Resin) & Component - B (Hardener) in a 1:1 ratio by volume. Use a mechanical stirrer at 300 - 350 RPM for 2 - 5 minutes until a uniform, homogeneous mix is obtained.
2. Apply the mixed Hind ERS Prime to the well-prepared, dry surface using a standard paint brush, a good - quality lamb's wool roller, or airless spray equipment.
3. Ensure continuous film formation & proper material consumption at 150 - 200 gms/Sq. Mtr (DFT 200 microns).
4. **Curing before next coat:** Allow a minimum of 6 hours for tack - free. Preferably allow 24 hours before applying the underlay coat
5. Clean all tools immediately after use with Xylene, Toluene, or a suitable solvent.

STEP - 3

UNDERLAY - HIND ERS UL (1MM THICK)

Mixing Procedure:

1. Mix Component - B (Hardener) with Component - A (Resin) first.
2. Add Component - C (Special Filler) & mix again thoroughly.
3. Mix for 5 - 7 minutes using a drill & paddle at a maximum 500 RPM until a smooth, homogeneous mix is achieved.

Application Procedure:

1. **Primer curing:** Ensure the Hind ERS Prime coat is tack-free (min. 5 - 6 hrs, preferably 24 hrs) before applying the underlay.
2. Pour & spread the mixed Hind ERS UL evenly on the primed surface in a single coat to achieve a total thickness of 3mm. The material is self - leveling - allow it to self-level uniformly across the surface.
3. Ensure the applied coat is smooth & free from voids or bubbles.
4. **Curing before topcoat:** Allow the underlay coat to cure for at least 24 hours before applying the topcoat.
5. Clean all tools immediately after use with a suitable solvent.

STEP - 4

TOPCOAT - HIND SELFLOOR 1000 (1MM THICK)

Mixing Procedure:

1. Use a slow - speed electric stirrer for mixing. Firstly, mix Resin (R) with Color Paste (CP) in a mixing vessel until a uniform color is obtained.
2. Add Hardener (H) & stir well for 2 - 3 minutes.
3. Finally, add Aggregate (SL 200) & stir until a homogeneous mixture is obtained.

Application Procedure:

1. **Underlay curing:** Ensure Hind ERS UL is fully cured (minimum 24 hours) before applying the topcoat.
2. Spread the mixed Hind Selfloor 1000 on the cured underlay surface using a toothed trowel or comb to achieve a uniform 1mm thickness.
3. After approximately 10 minutes, use a spiked roller to remove any entrapped air from the applied coating.
4. Allow the floor topping to cure for 2 to 7 days at room temperature before putting it into service.
5. Clean all tools & equipment immediately after use with Xylene.

IMPORTANT NOTES:

1. The application must be carried out by a specialized applicator experienced in laying epoxy flooring systems.
2. Do not apply to floors at ground level where rising dampness may occur.
3. Do not apply where the ambient temperature exceeds 50°C.
4. During cold temperatures, expert advice must be taken before application.
5. Solvent & odor - free system - suitable for sensitive environments.

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MATERIAL COVERAGE SUMMARY - 4MMEPOXY FLOORING SYSTEM

Product / Layer	Pack Size	Thickness	Coverage
Hind ERS Prime (Primer)	2 Kg / 4 Kg / 20 Kg	200 Microns DFT	150-200 gm / Sq. Mtr
Hind ERS UL (Underlay)	6 Kg / 24 Kg	3.0 mm (1 Coat)	4.5 Kg / Sq. Mtr
Hind Selfloor 1000 (Topcoat) - 18.4 Kg	18.4 Kg Pack	1.0 mm	12 Sq. Mtr / Pack
Hind Selfloor 1000 (Topcoat) - 16.06 Kg	16.06 Kg Pack	1.0 mm	10.5 Sq. Mtr / Pack
Total System Thickness	—	~4.0 mm + Primer	—

IMPORTANT NOTE – SCRATCH COAT / PUTTY COAT:

The application of Epoxy & PU flooring & coatings is highly sensitive to surface conditions. Depending on the substrate porosity, texture, & site conditions, a Scratch Coat / Putty Coat may be necessary over the primer or underlayment surface before applying the final top coat.

A Scratch Coat / Putty Coat is a thin additional layer of the topcoat material, applied to seal any residual surface irregularities, micro-pores, or voids. This step ensures a superior, uniform finish on the final coat by significantly reducing the risk of pinholes, surface defects, & uneven appearance in the cured system.

The necessity of a Scratch Coat / Putty Coat is to be assessed by the applicator based on the actual site surface conditions prior to application of the final topcoat.

